



Optical Materials Business Briefing

 **mitsubishi GAS CHEMICAL COMPANY, INC.**

**Optical Materials Division,
Specialty Chemicals Business Sector**

July 3, 2023

Securities Code

4182



1 | Optical Materials Business

2 | Optical Resin/Polymer

(1) Iupizeta™ EP

(2) Recycling Initiative

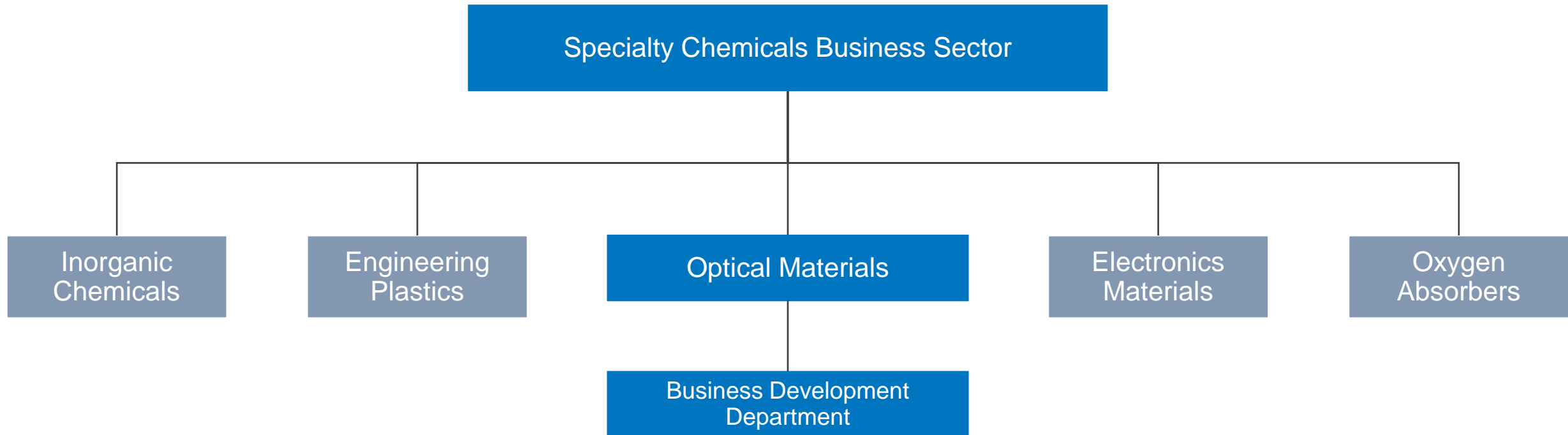
3 | Ophthalmic Lens Monomer

1. Optical Materials Business



Optical Materials Division Organizational Chart

- In April 2019, we established the Optical Materials Division to handle optical products formerly under several different divisions.



Products Featured Today

Optical resin/polymer

Iupizeta™ EP

- Smartphone camera lenses
- In-vehicle camera lenses
- Security camera lenses



Lens monomer

IURESIN™

- Plastic ophthalmic lenses



Optical resin/polymer

Optimas™

- Light guide plate
- VR lenses

Solvent-soluble special PC

Iupizeta™

- OPC binders
- Solvent casting process

Optical-curing resin composite

Lumiplus™

- Nano imprint
- Optical adhesives

Main Sites of the Optical Materials Division

Niigata Plant,
Kita-ku, Niigata City



Optimas™ plant

Iupizeta™ EP raw-material plant
(scheduled for completion in 2023)

Naniwa Plant,
Taisho-ku, Osaka City



Lens monomer plant

Optical Materials Division

Main Roles

- Strategizing
- Sales and marketing
- Development assistance
- SCM

Tokyo Research Laboratory

Main Roles

- Development of optical polymers
- Development of lens monomers

Kashima Plant,
Kamisu City, Ibaraki Prefecture



Iupizeta™ EP polymerization plant
(phases completed in 2016, 2019 and 2022)

2. Optical Resin/Polymer

(1) Iupizeta™ EP



Optical Resin/Polymer: Iupizeta™ EP



- Special polycarbonate with **high refractive index, low birefringence, high transparency, high heat-resistance, and good moldability**

Environmental

Protection

Zero emissions / Recycling waste from customers

Environmental

Process

Low-environmental-impact production processes / Zero solvents, low waste

Environmental

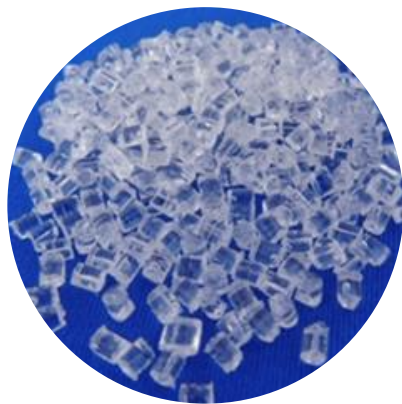
Plastics

Higher injection-molding production efficiency / Material design with production efficiency in mind

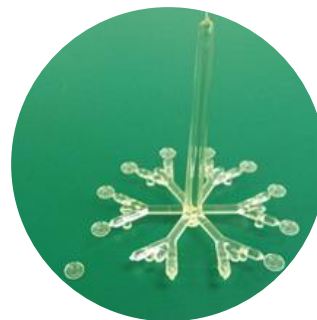
Business domains



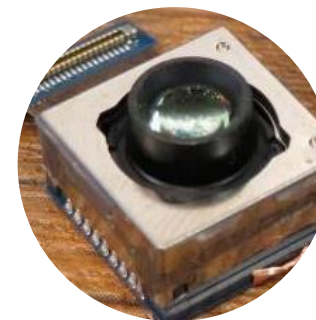
Monomer



Polymer



Injection molding



Modularization



Smartphone lenses

Raw-material
suppliers



MGC

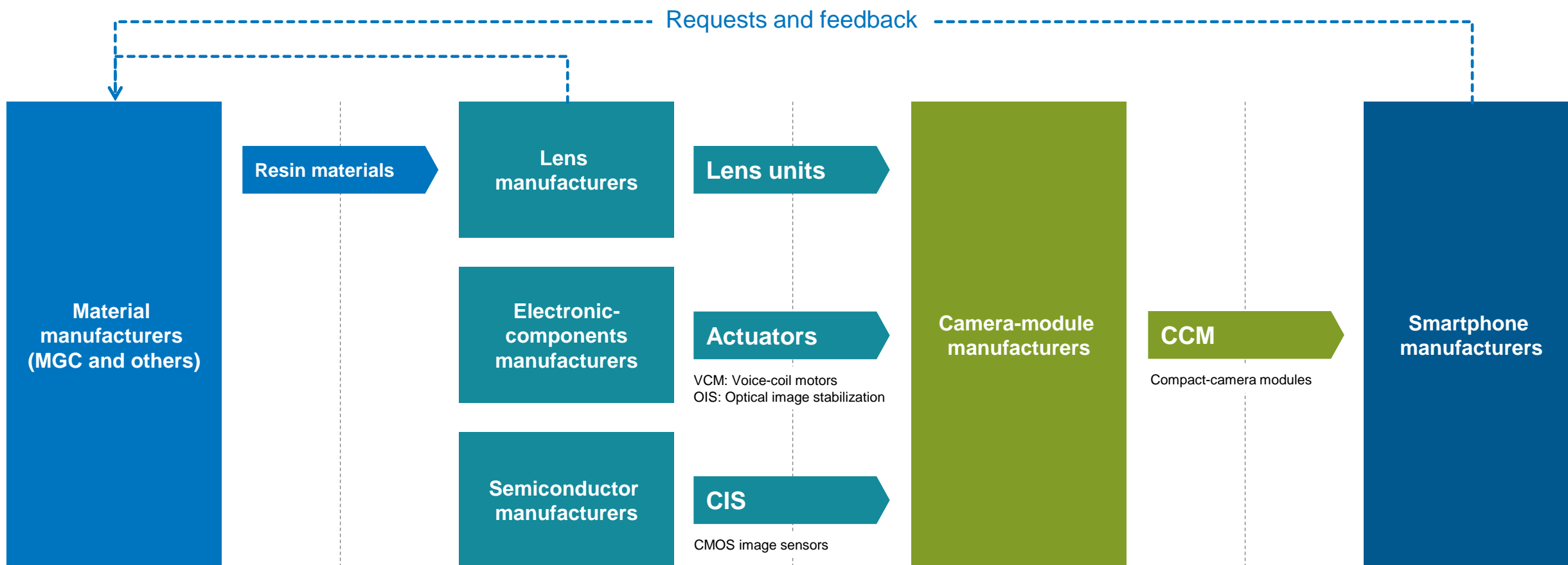
In-house production of some monomers is planned

**Lens
manufacturers**

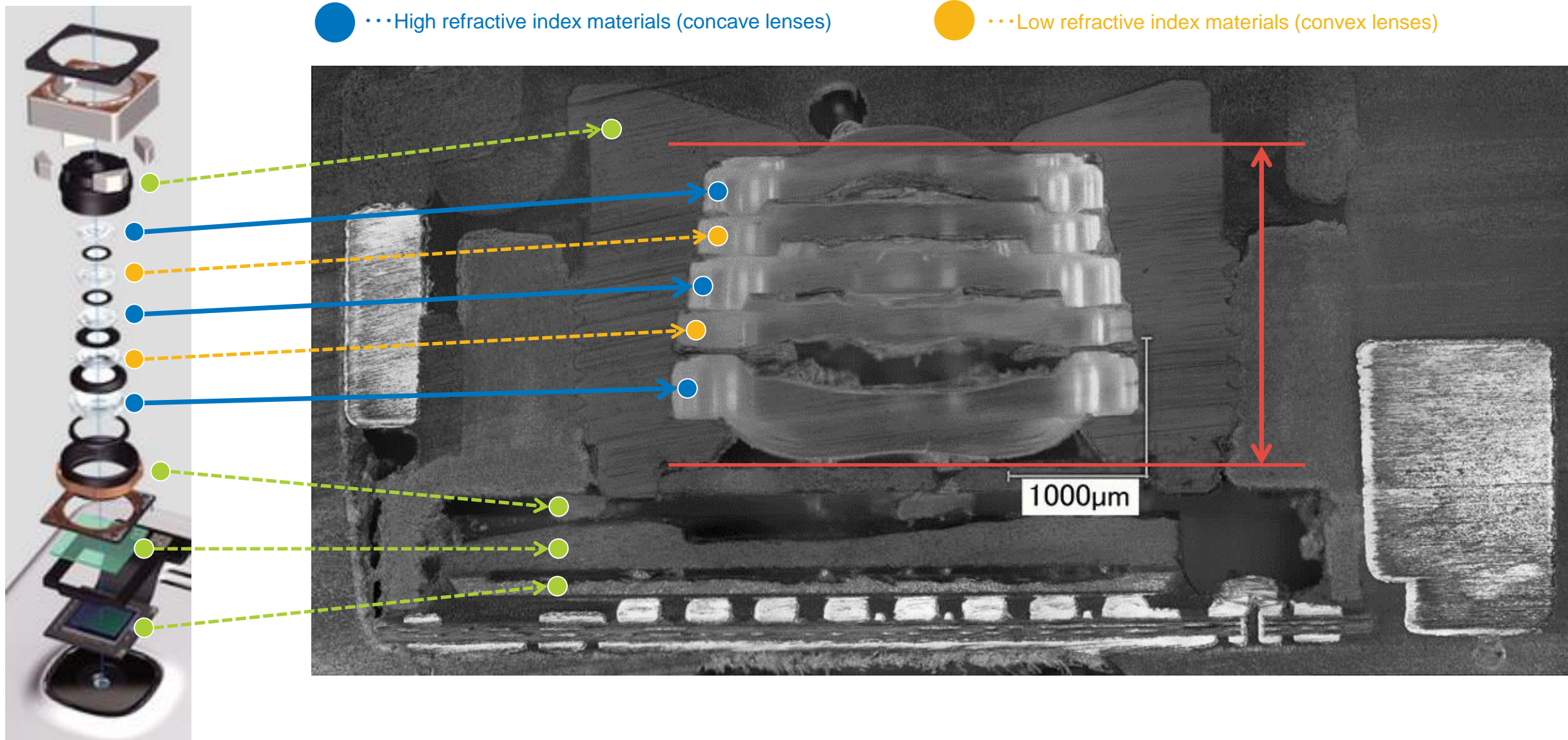
**Camera-module
manufacturers**

**Smartphone
manufacturers**

- In selecting and evaluating camera-lens materials, we actively approach smartphone manufacturers, who often make requests and provide feedback



Structure of Small Camera for Smartphone

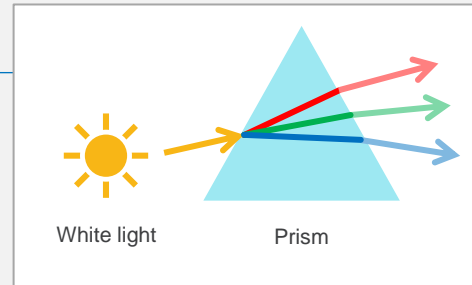


Roles of Convex and Concave Lenses

Characteristics of light (1)

When bent, light divides into color strips

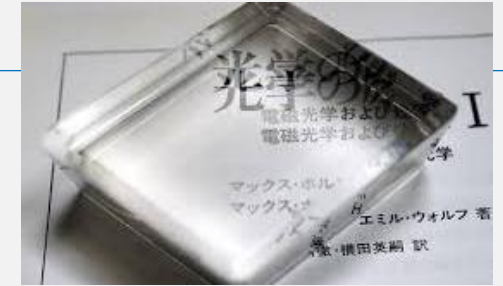
(Refractive index depends on wavelength)



Characteristics of light (2)

Light divides when passing through an object

(Double refraction)



Abbe's number

Indicator of light dispersion

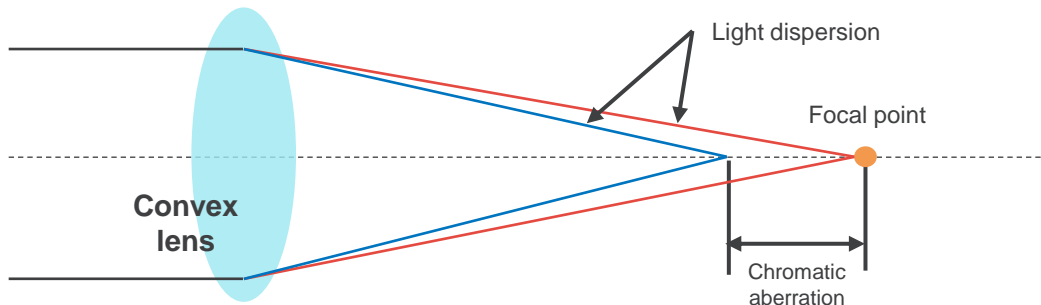
- **Material with high Abbe's number** = converges light = **convex lens**
- **Material with low Abbe's number** = corrects deviation of focal point caused by light dispersion = **concave lens**

Convex lens (high Abbe's number)

Function: Converges light

Materials: Cycloolefin copolymer (COC) and cycloolefin polymer (COP)

Feature: Smaller refractive divergence between red and blue light

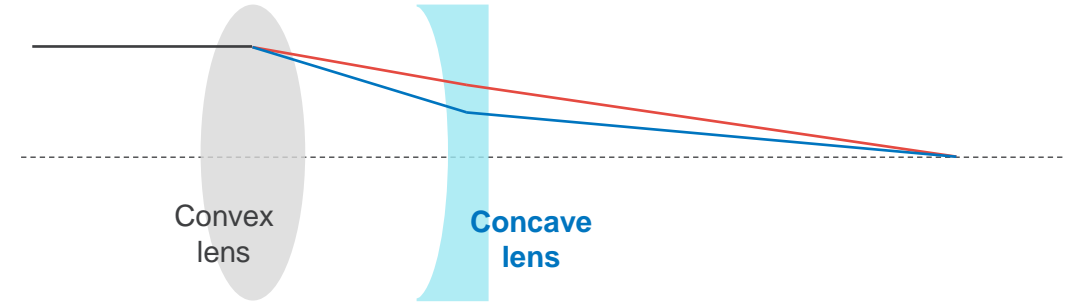


Concave lens (low Abbe's number)

Function: Corrects deviation of lens focal point

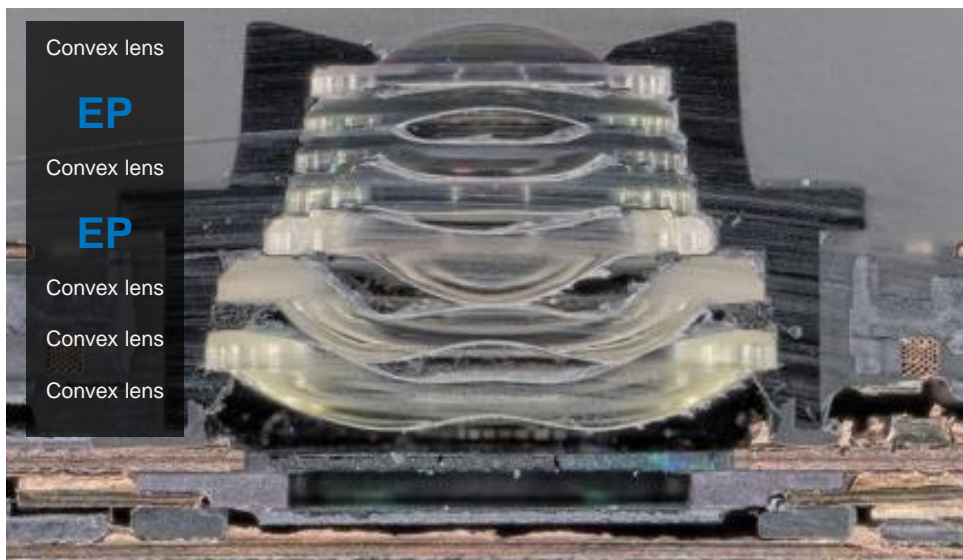
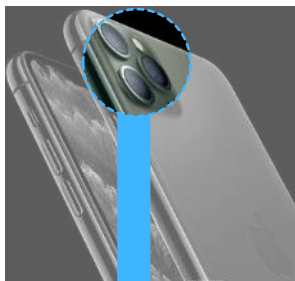
Materials: **lupizeta™ EP** and similar

Feature: Very strong effect in bending blue vs. red light



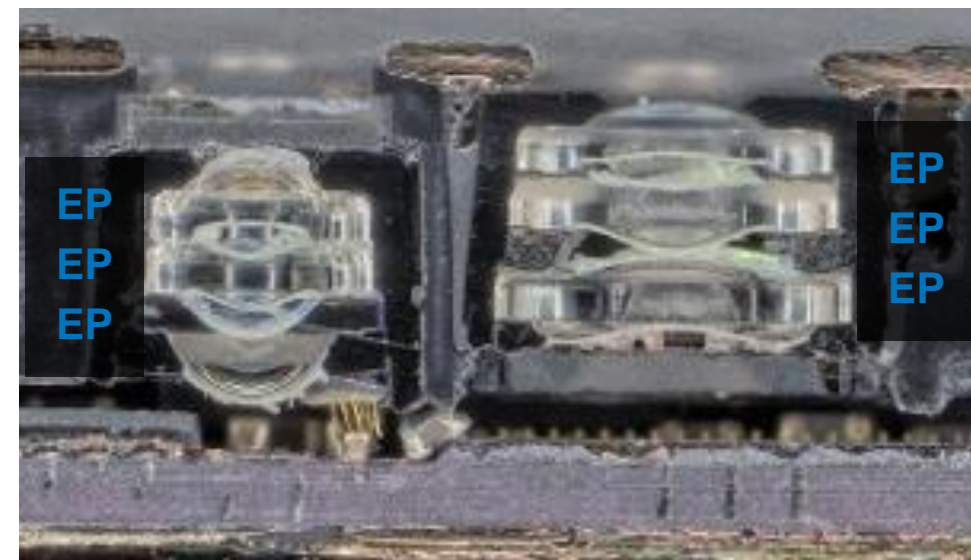
Background of Iupizeta™ EP Application for Smartphone Camera Lenses

- A small camera lens is generally made of **convex lenses** that converge light (**low refractive index materials like COP and COC**) and **concave lenses** that correct optical aberration (**high refractive index materials like Iupizeta™ EP**)
- **Because stacking lenses adds to thickness, opportunities to use Iupizeta™ EP, with its high refractive index for thinner cameras, are growing**



A camera needing color correction

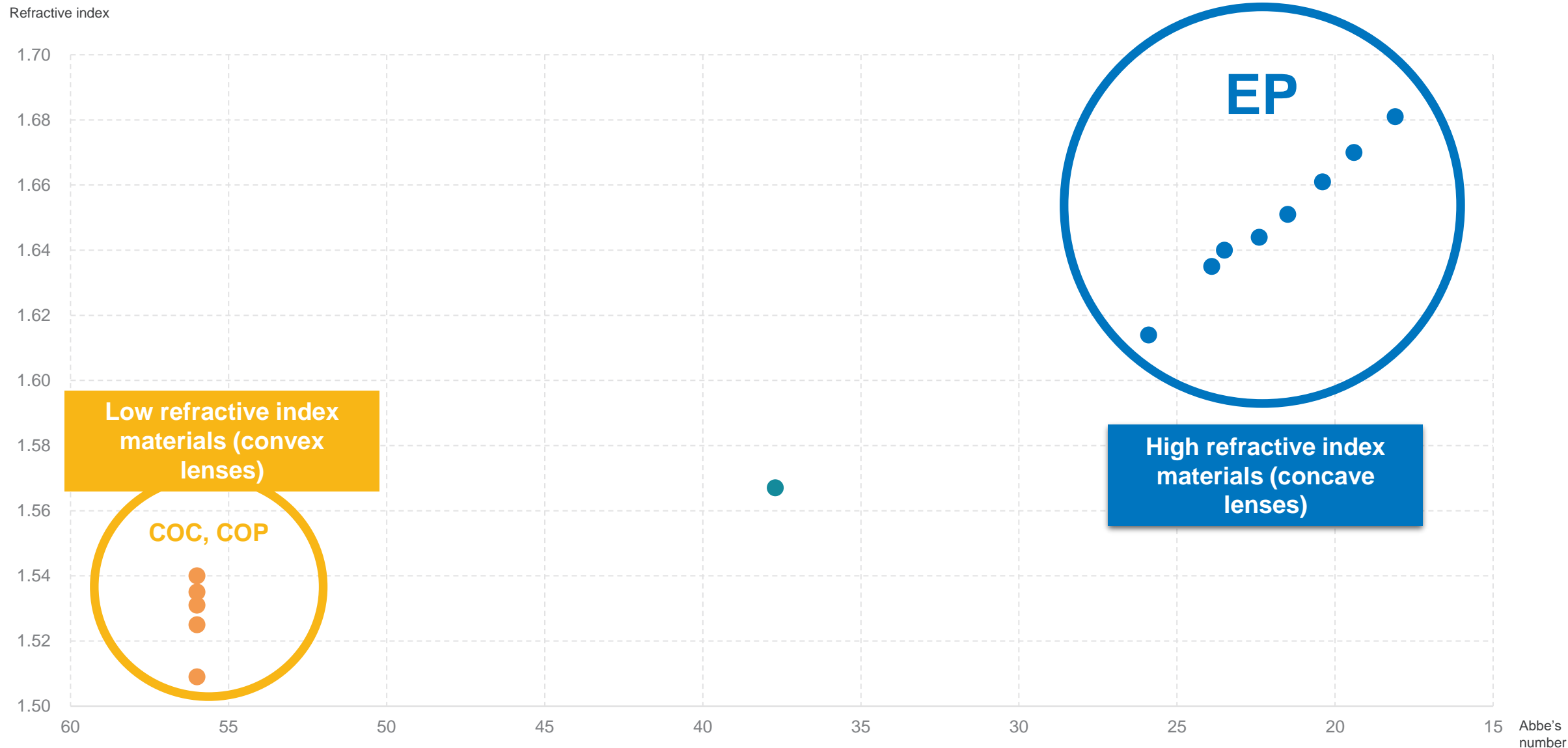
Rear main camera of a high-end smartphone



A camera needing no color correction and designed to be thinner

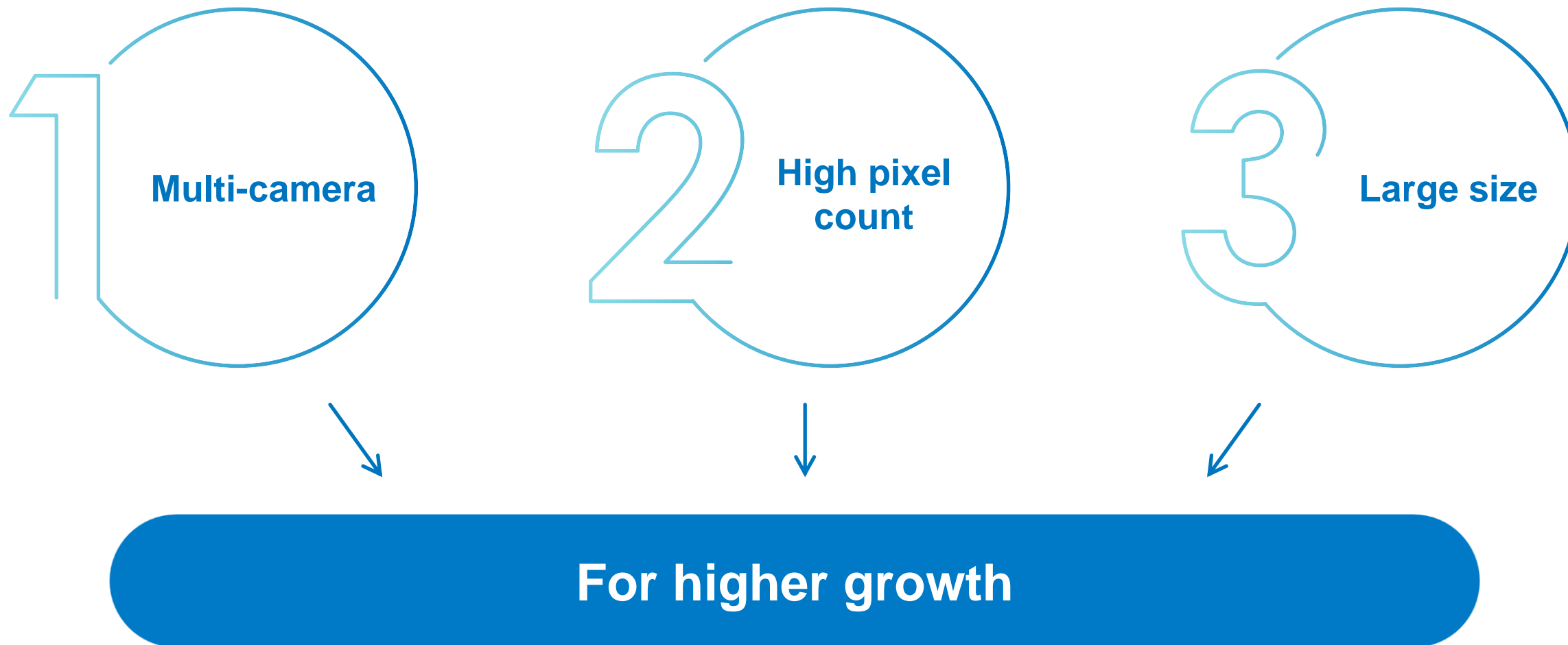
LiDAR scanner of a high-end smartphone

Target Area for Lupizeta™ EP (Refractive Index and Abbe's Number)



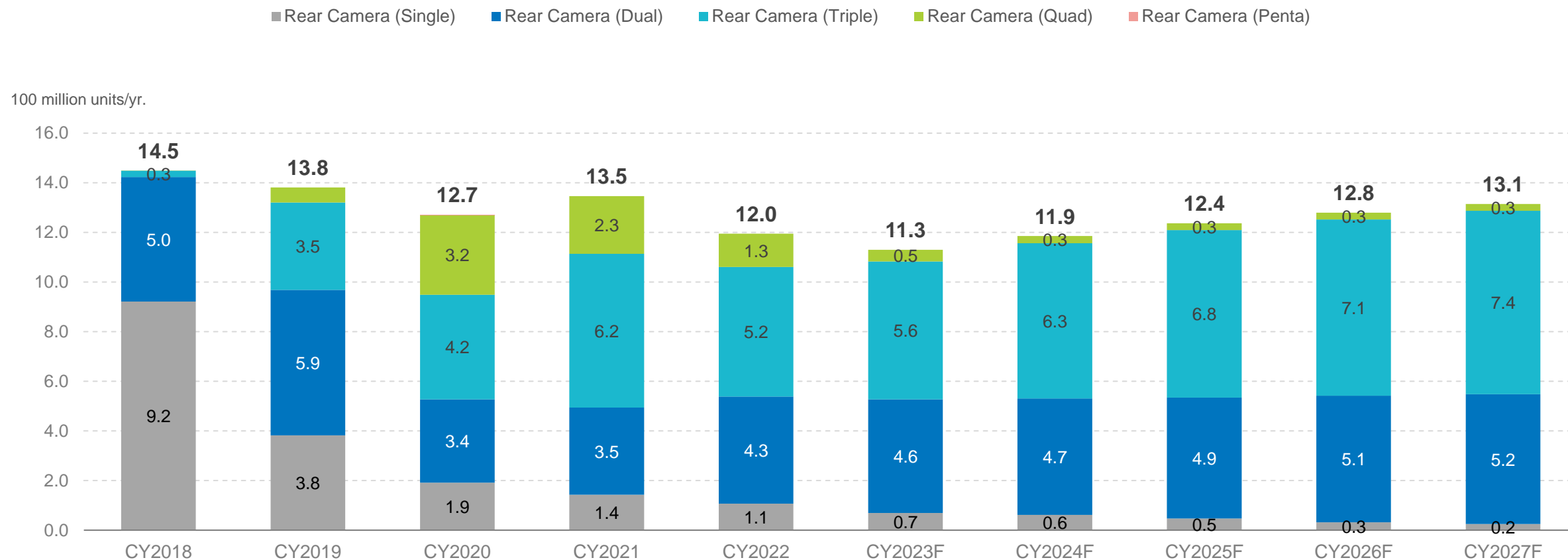
Factors Driving Iupizeta™ EP Growth

- **Three trends** in smartphone cameras



Multi-Camera Smartphone Trend (Shipment Volume Per Rear Camera)

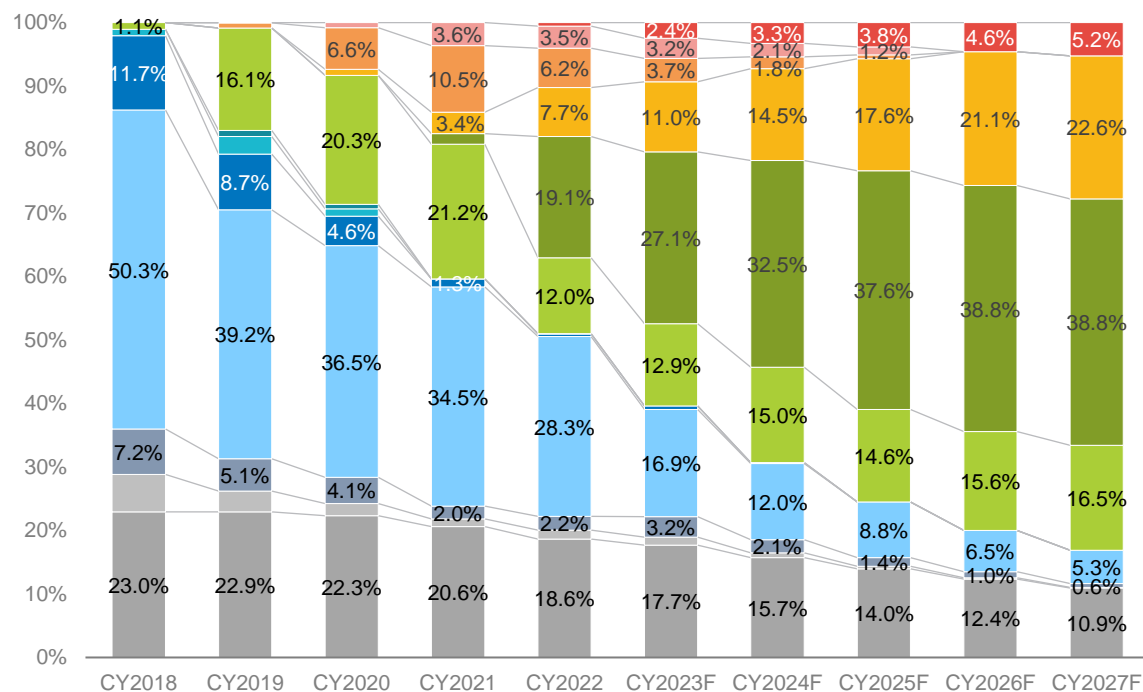
- Smartphones built with two or more cameras now account for about 90% of all shipments.
- The multi-camera trend will likely continue to grow at a moderate pace.



High-Pixel Smartphone Camera Trend

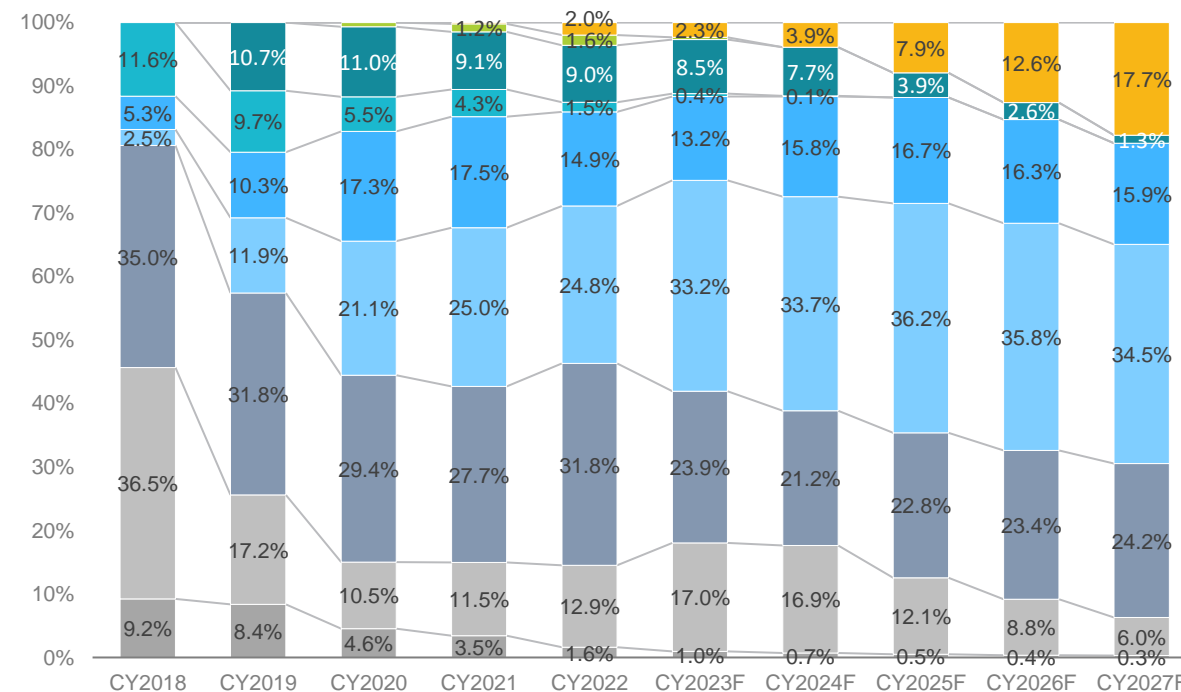
- **Rear main camera:** Growth of cameras with 40MP and higher (especially 50MP small and big cells) has been evident since 2022.
- **Front main camera:** Growth of cameras with 32MP and higher has been evident since 2022.

Rear main camera



■ Under 3MP ■ 5.0MP ■ 8.0MP ■ 12-13.0MP ■ 16.0MP ■ 20-25.0MP ■ 32.0MP
 ■ 40-48.0MP ■ 50.0MP(Small) ■ 50.0MP(Big) ■ 60-64.0MP ■ 108MP+ ■ 200MP+

Front main camera

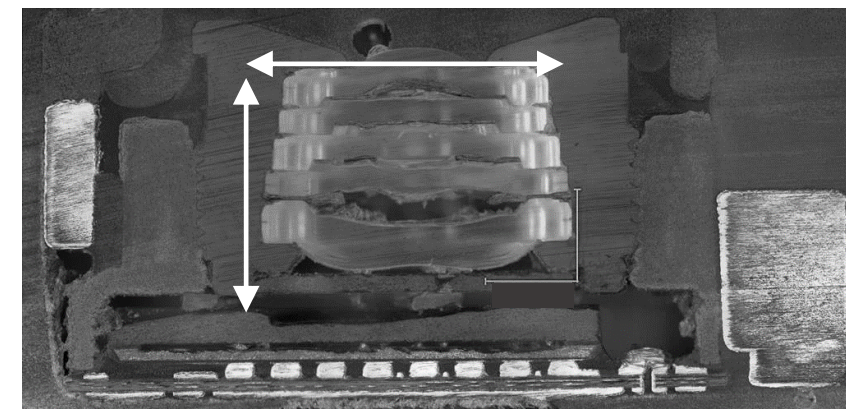
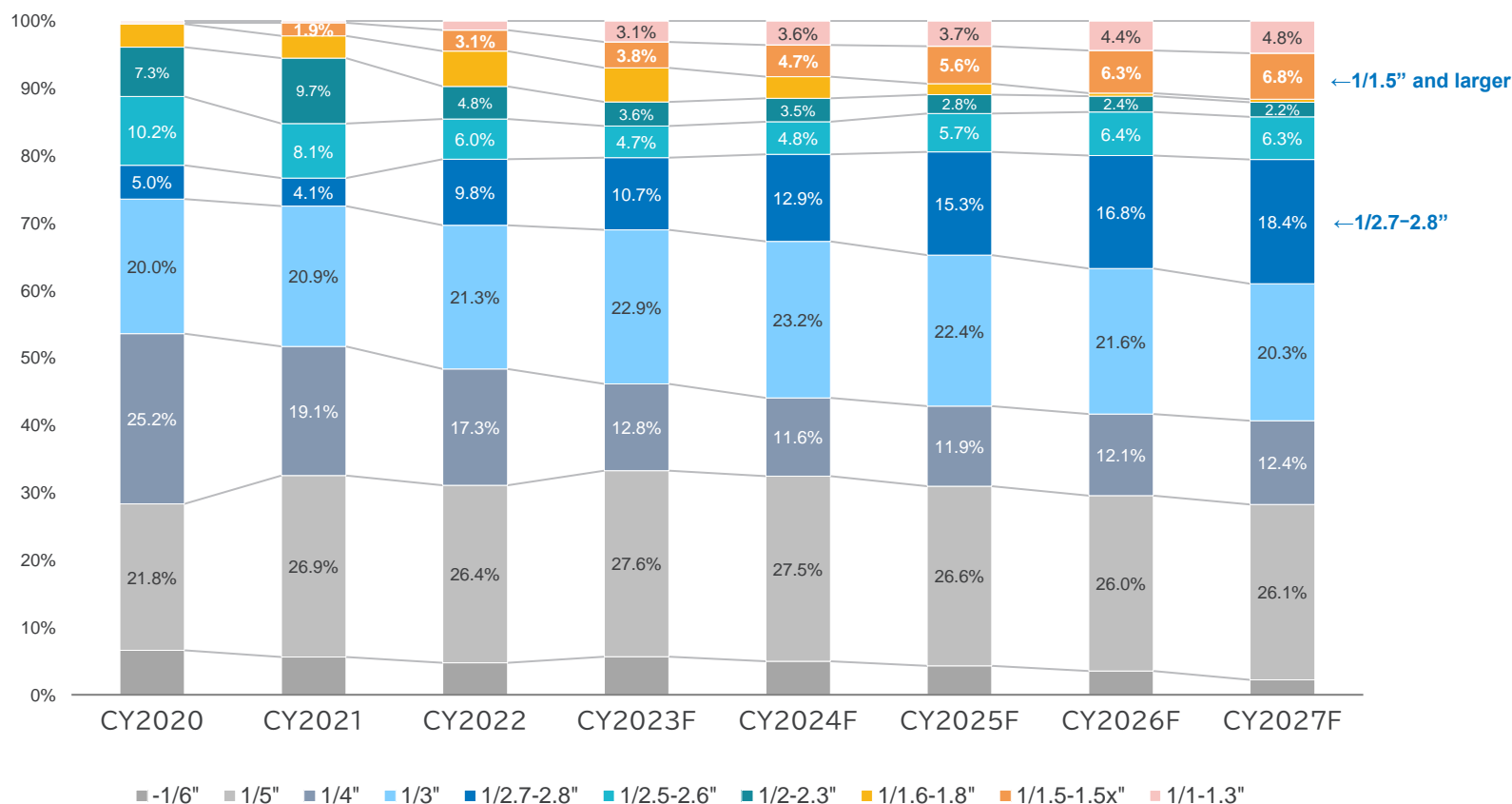


■ Under 3MP ■ 5.0MP ■ 7-8.0MP ■ 10-13.0MP ■ 16.0MP ■ 20-25.0MP ■ 32.0MP ■ 40-48MP ■ 50MP+

Large CMOS Sensor Trend

- Along with increasing size of rear main cameras for higher **image quality**, CIS in the size range of **1/1.5" and larger** and **between 1/2.7-2.8"** are increasing.
- Some high-end models have telephoto and ultrawide-angle cameras with large CIS.

CMOS sensor size

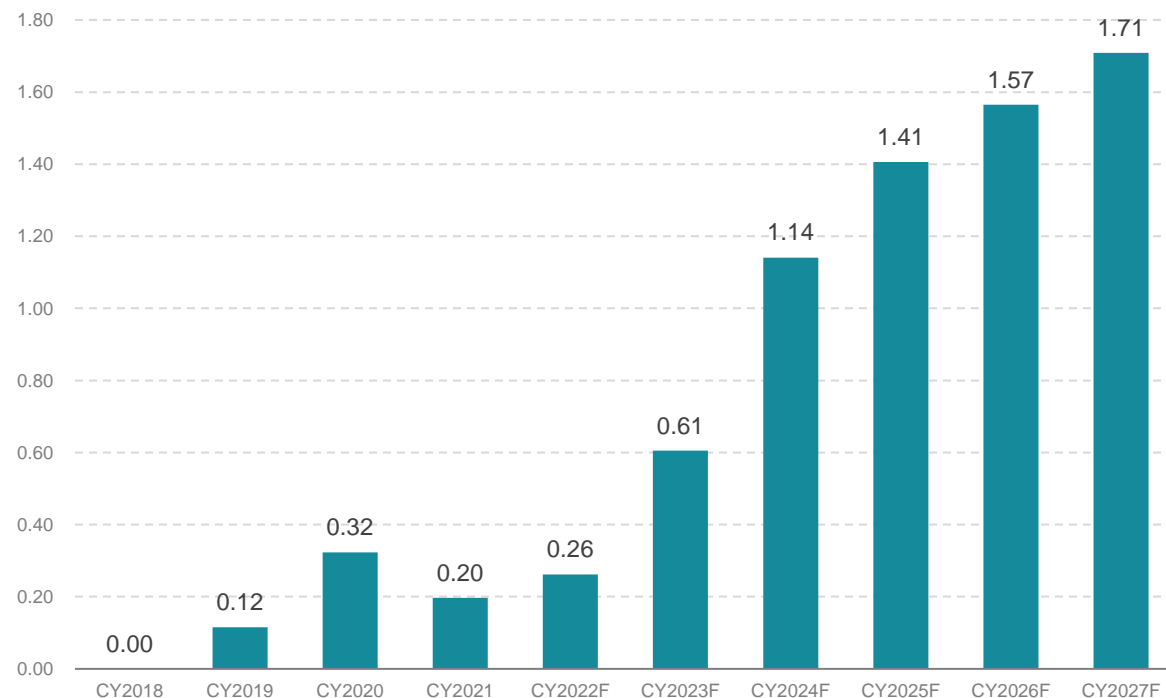


Because larger CIS adds thickness to the camera module, high-refraction materials that make smartphones thinner will play more important roles than ever.

Higher-Performance Smartphone Trend (with Periscope Camera/TOF Sensor)

Periscope CCM

100 million units/yr.

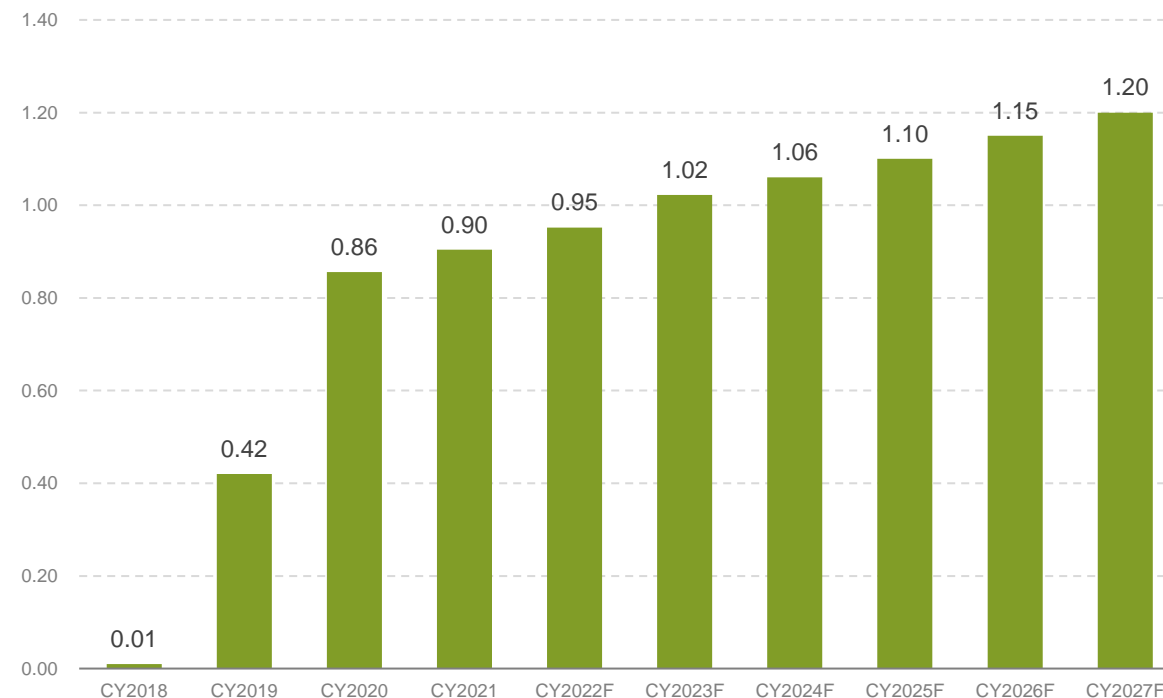


Source: Techno Systems Research materials published June 2023
(Note: The graph shows the number of smartphones shipped with periscope-camera modules.)

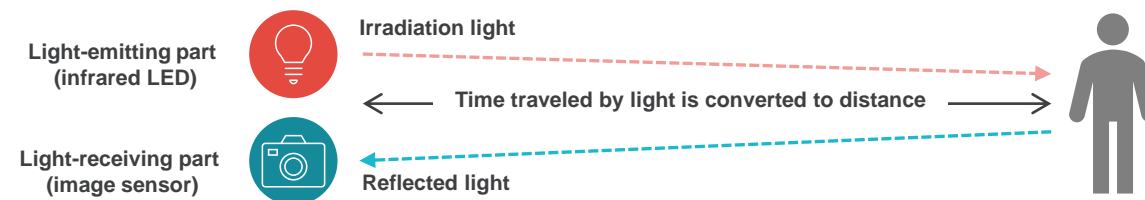


Rear TOF

100 million units/yr.

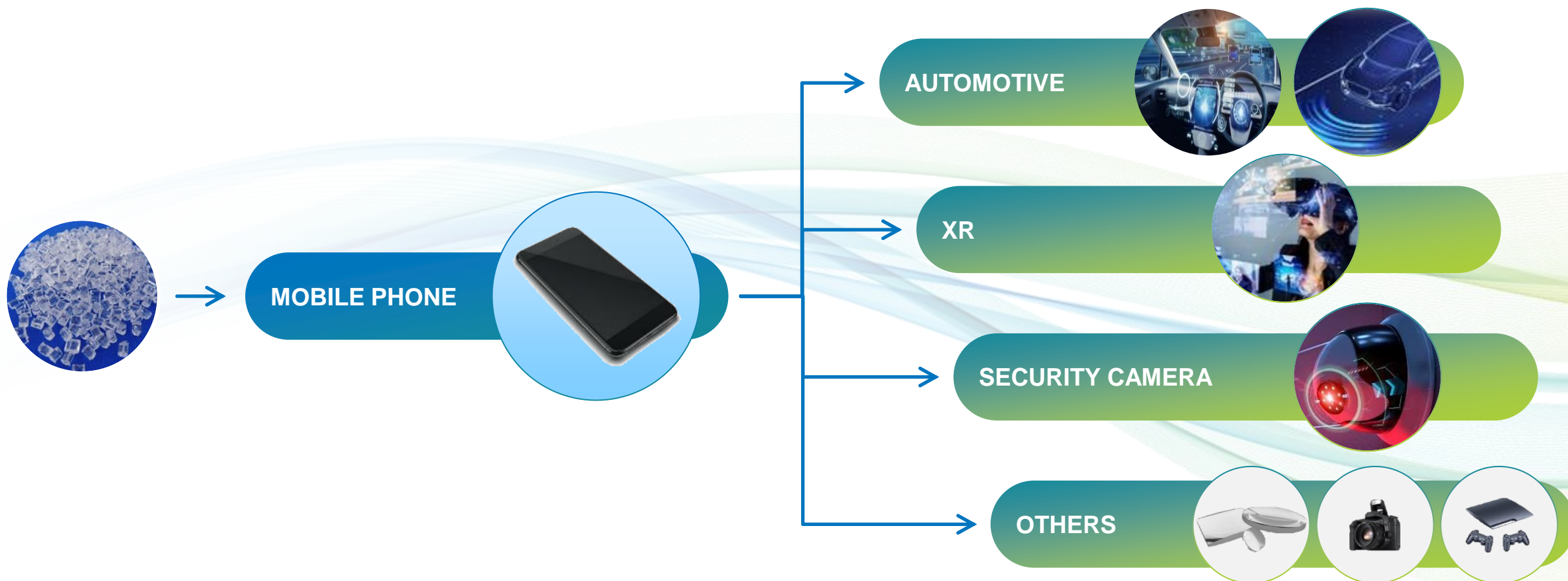


Source: Techno Systems Research materials published June 2023
(Note: The graph shows the number of smartphones shipped with rear TOF sensors.)

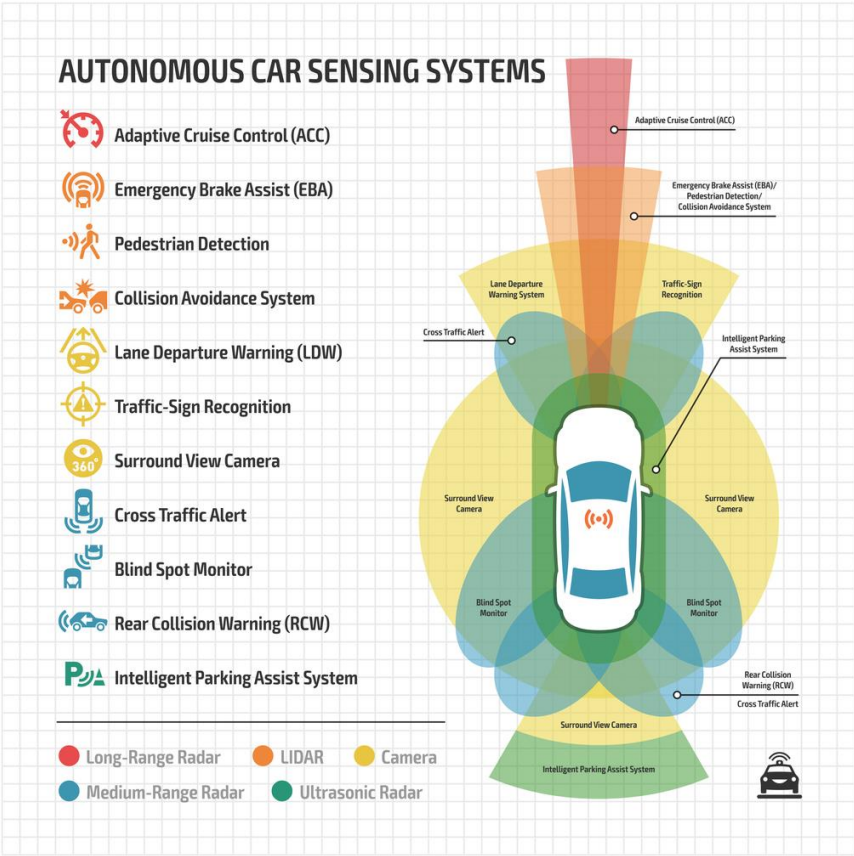


Expansion of Iupizeta™ EP Applications

- Over 90% of current demand is for smartphones, but demand for other applications, such as XR, automotive and security cameras, will grow in the future.

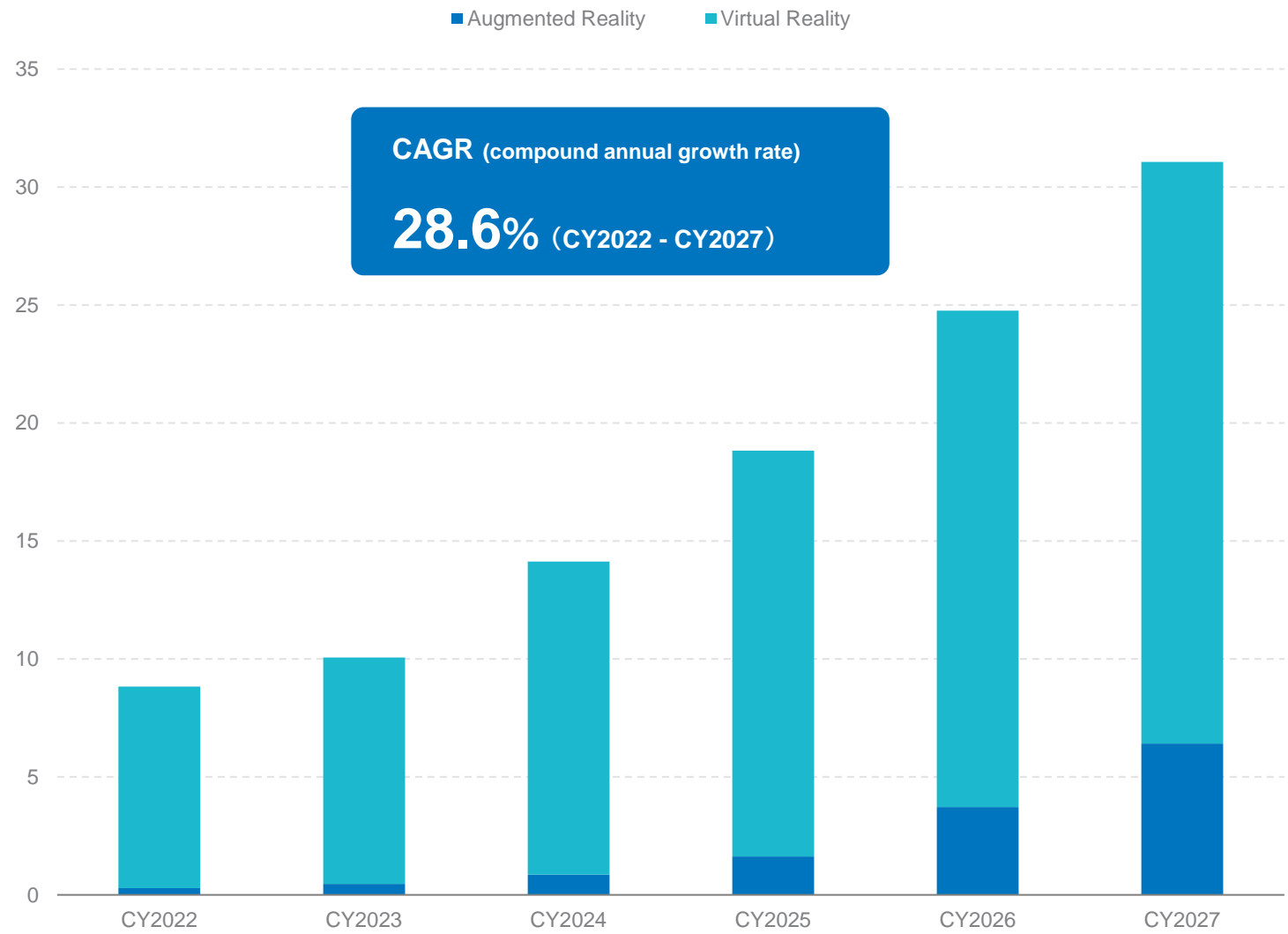


Market Projection for Other Applications (1): Lens Units for In-Vehicle Cameras



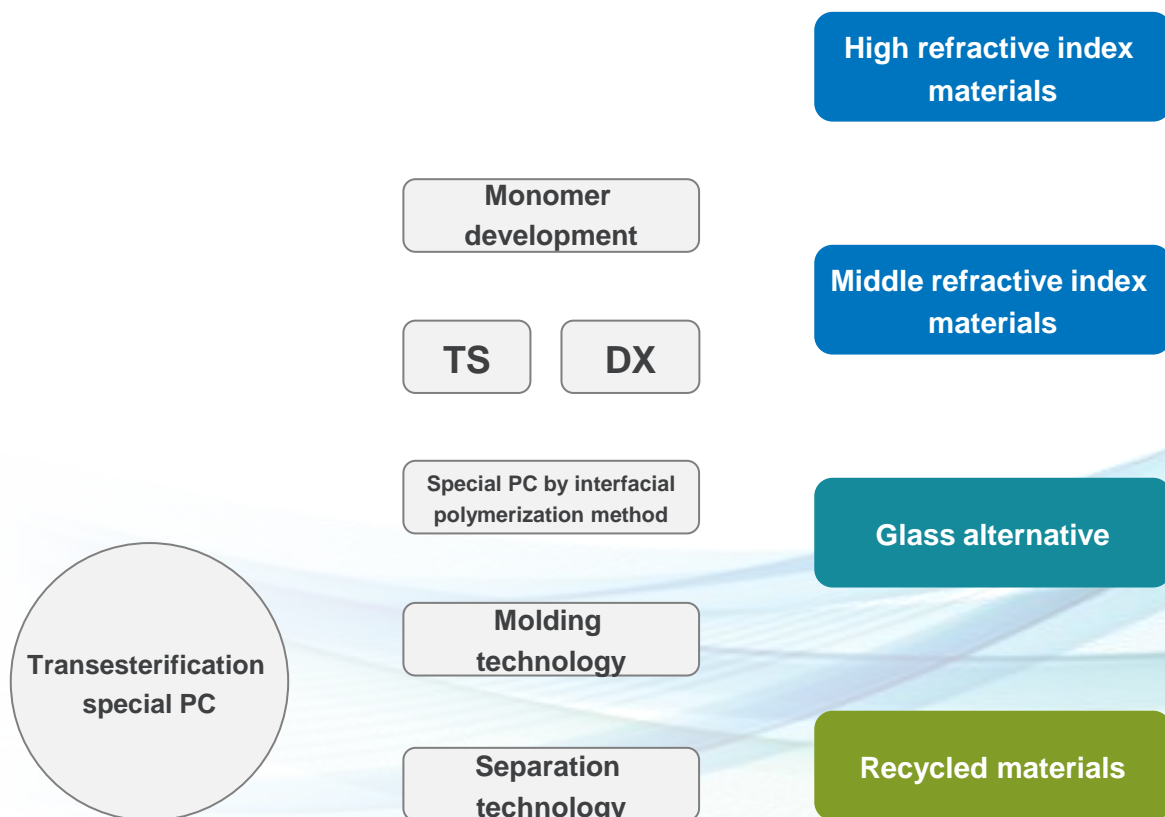
Market Projection for Other Applications (2): AR/VR Headsets

Worldwide AR/VR Headsets Forecast, 2022Q4



For Further Business Expansion

- While expanding optical applications, we are working to develop fundamental and elemental technologies that can facilitate new functions in demand outside the smartphone market.



2. Optical Resin/Polymer

(2) Recycling Initiative





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News Releases 2019

Launch of Plastic Recycle Project for lupizeta™ EP Resin ~Targeting ZERO Waste of the lupizeta™ EP Series~

July 09, 2019

Mitsubishi Gas Chemical Company, Inc. (MGC; Head Office: Chiyoda-ku, Tokyo; President: Masashi Fujii) will launch the "Specialty Polycarbonate Resin Recycle Project" to coincide with the completion today of a new plant for the manufacture of lupizeta™ EP specialty polycarbonate resin. The project is aimed at reducing plastic waste material, and MGC plans to eliminate the amount of waste generated during the manufacturing process of final products.

MGC's specialty polycarbonate resin lupizeta™ EP is a material widely used for high performance camera lens unit built into smartphones and tablets. lupizeta™ EP has both a high refractive index and low birefringence. The lupizeta™ EP series is an indispensable optical material that achieves these two requirements with good moldability, and has contributed to slimmer smartphone design since it was launched.

The final product, the camera lens, is produced by injection molding of lupizeta™ EP resin. Sprues and runners are generated during this process and those sprues and runners are discarded as plastic waste.



Injection molded products (lens parts, sprues, runners)

About MGC

- Message from the President
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- MGC Way
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- MGC Group (Overseas)
- Company Publications
- MGC Reports (Integrated Reports)
- News Releases
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- MGC Report (Integrated Report)

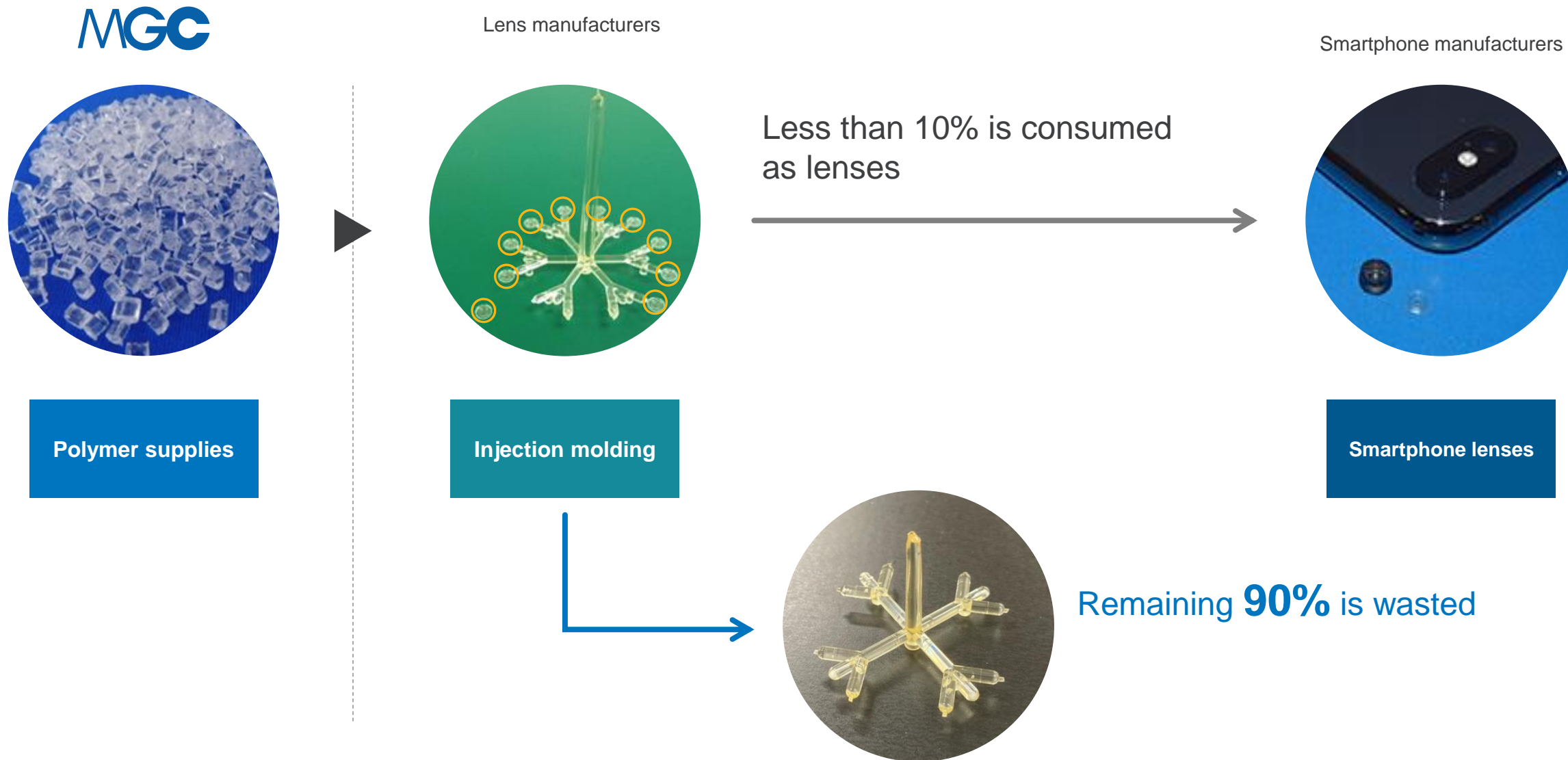
MGC press release, July 2019

Launch of Plastic Recycle Project for lupizeta™ EP Resin

-Targeting ZERO Waste of the lupizeta™ EP Series-

<https://www.mgc.co.jp/eng/corporate/news/2019/190709e.html>

Why EP Recycling Is Necessary (1): Waste Volume Is High

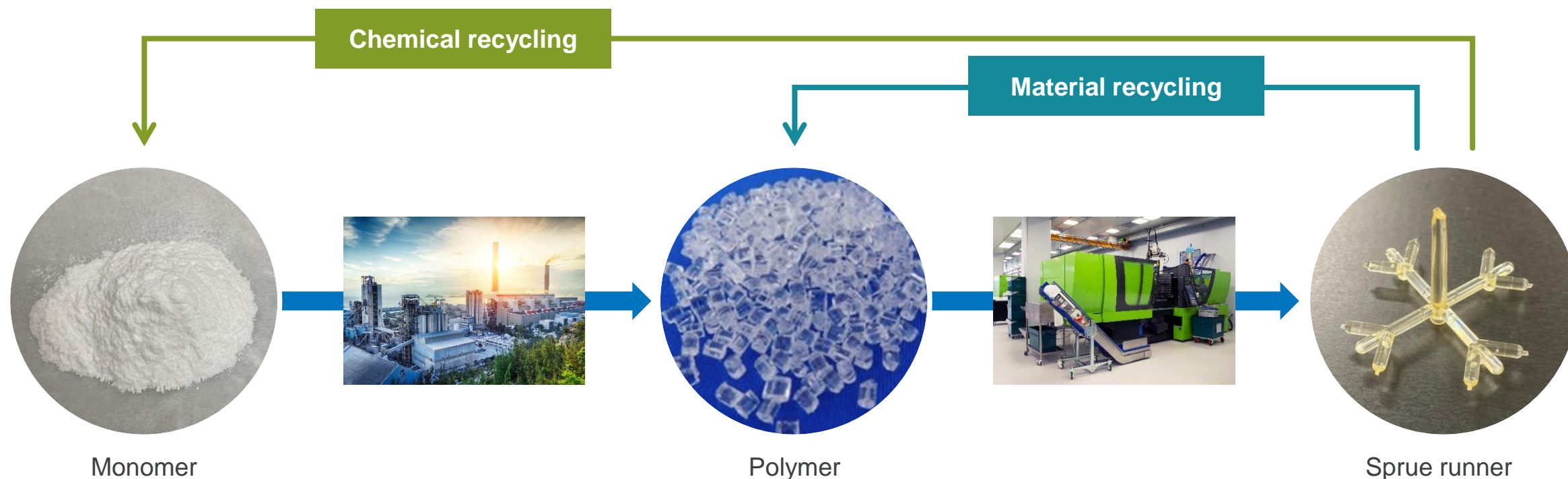


Due		Sustainable Goals
Apple	2030	75% reduction of CO ₂ emissions
Google	2030	Carbon-free operations
Meta	2030	Carbon neutrality

Iupizeta™ EP Recycling Ideas (1)

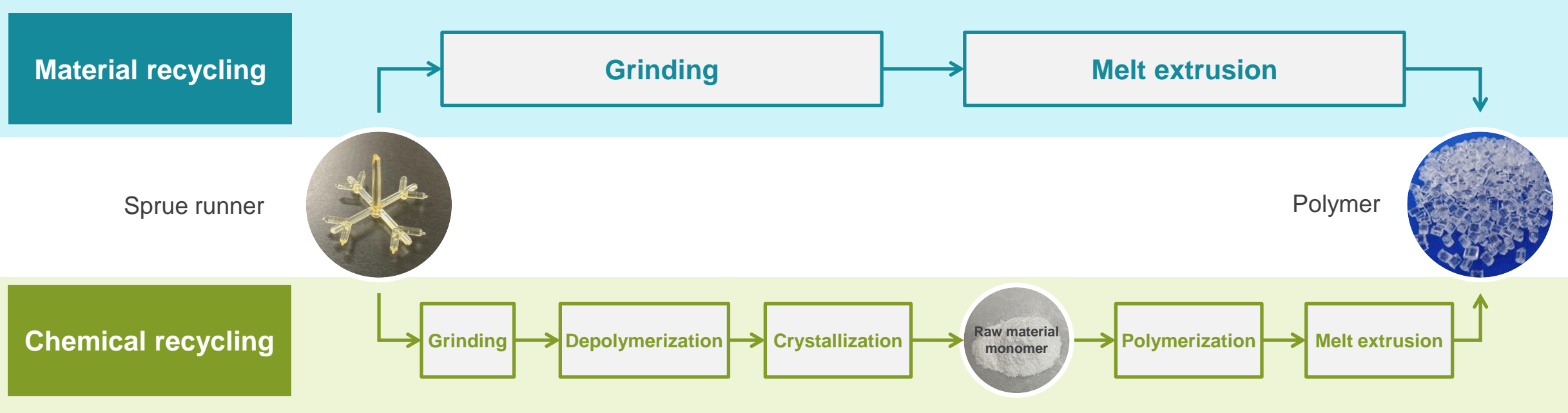
1. Injection molding, the primary method for processing plastic products, produces high volumes of scrap materials.
2. To satisfy ever-increasing social demand for sustainability, scrap plastics must be recycled.
3. Use of post-consumer recycled material for optical lenses is unrealistic because they must have high transparency and quality.

→ **So we thought about pre-consumer recycling of plastic scrap generated in our customers' production processes.**

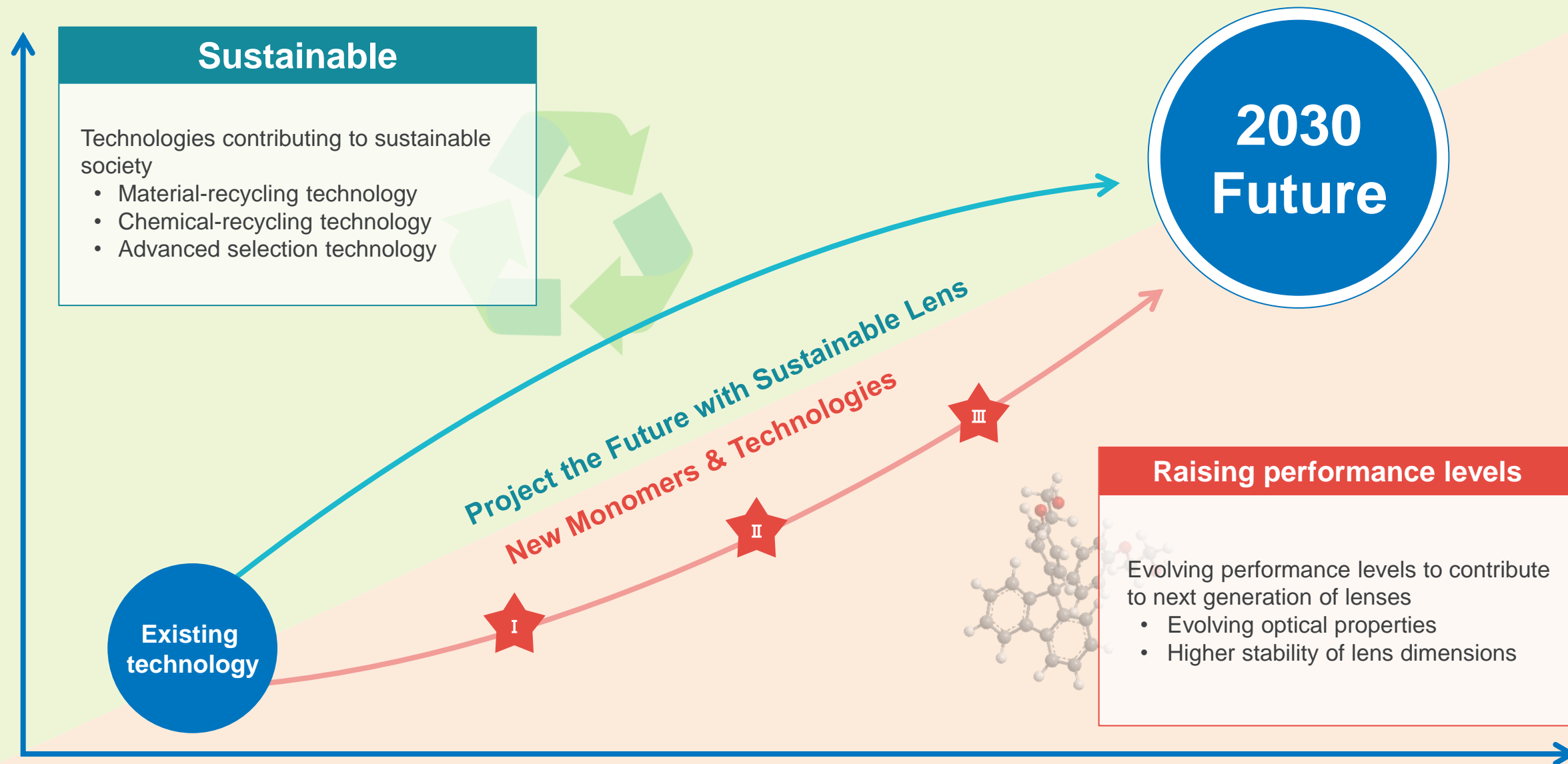


Iupizeta™ EP Recycling Ideas (2)

- Every recycling method has pros and cons. We choose the best method for each scrap material state to be recycled.



	Number of processes	Cost	Influence of resin deterioration
Material recycling	Few ○	Low ○	Large ✕
Chemical recycling	Many ✕	High ✕	Small ○



3. Ophthalmic Lens Monomer



IURESIN™ Ophthalmic Lens Monomer

- MGC specializes in materials with ultrahigh refractive index: 1.70, 1.74 and 1.76.



- 1.76 is the world's highest refractive index for plastic lenses.
- It can be 50% thinner than commonly used plastic lenses in world market.



Note: Courtesy of Tokai Optical Co., Ltd.

These thinner lenses can correct even high myopia, are much easier to wear, and help expand the available choices of frames as fashion items.

Ophthalmic Lens Supply Chain

- As a materials manufacturer, MGC produces and sells materials for ophthalmic lenses.

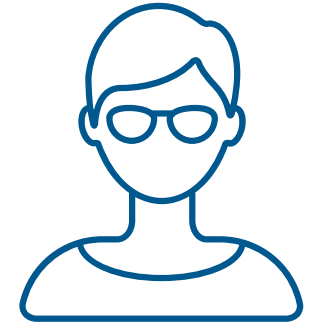
Monomers and other materials



Mold the materials into
ophthalmic lenses
Polishing, coating and special
processing



Cut the lenses
to fit the frames



Materials
manufacturers
MGC

Ophthalmic lens
manufacturers

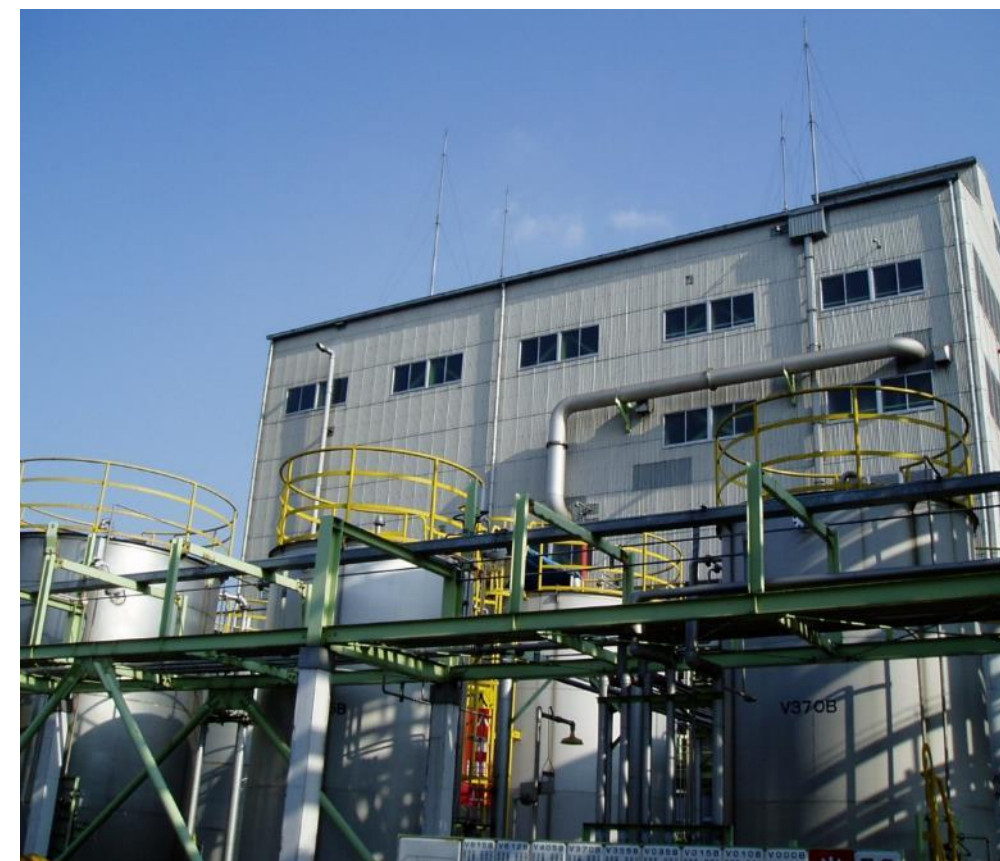
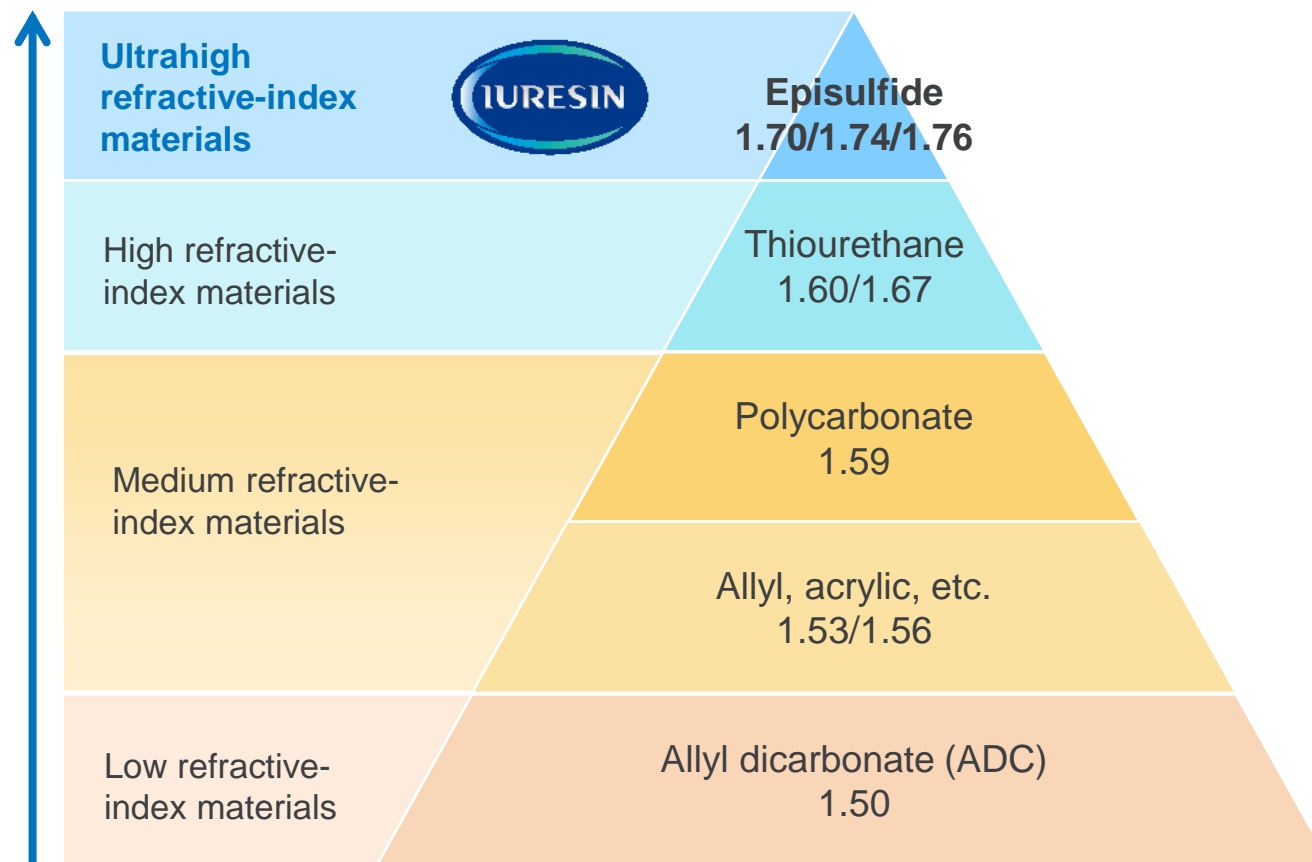
Eyeglass retailers

Consumers

Ophthalmic Lens Material Markets (by Refractive Index)

- MGC produces ophthalmic lens materials (mainstay refractive index of 1.74) at the Naniwa Plant (Taisho-ku, Osaka City)
- Lenses with refractive index of 1.70 and higher make up only a few percent of the total lens market, creating a niche market for high value-added products.

Naniwa Plant, Taisho-ku, Osaka City

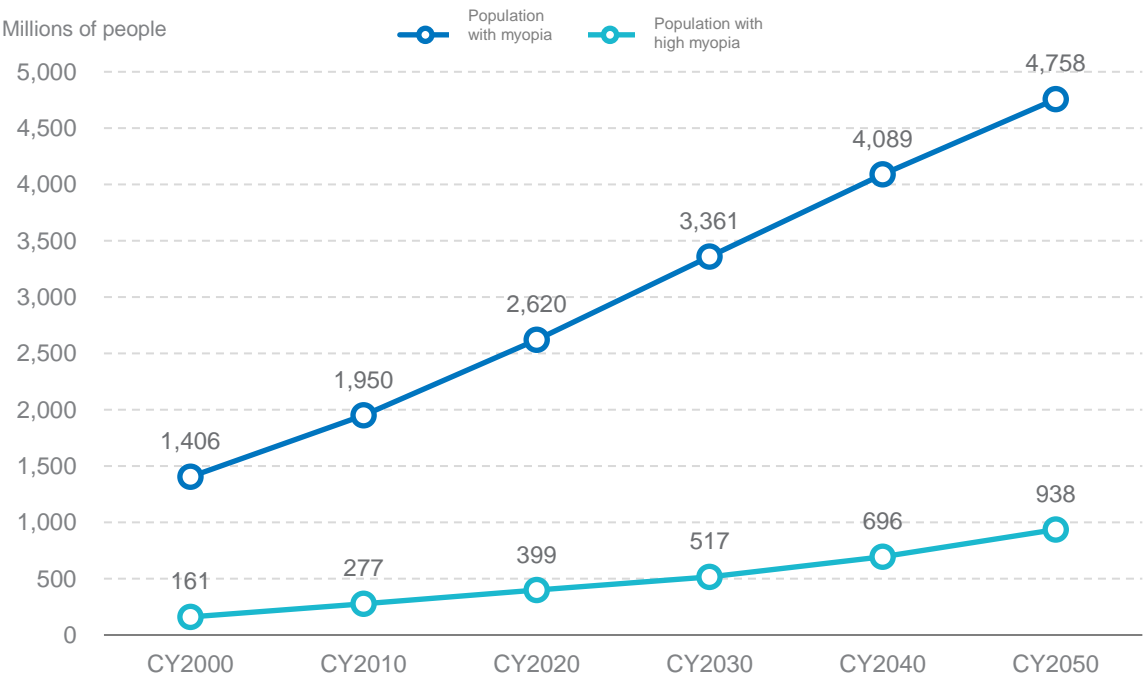


Background of Ophthalmic Lens Material Market Growth

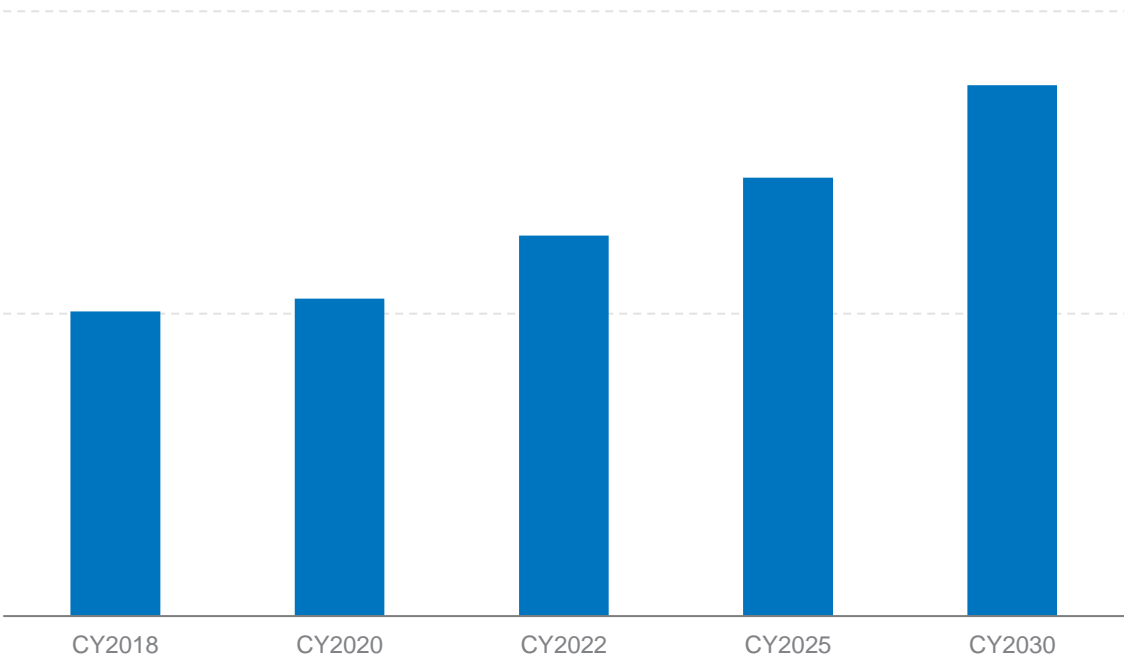


- The numbers of people with myopia will keep growing considerably worldwide, and the vision-correction market will continue to expand.
- We project that demand for ophthalmic lenses with ultrahigh refractive index of 1.70 and higher will continue to grow to serve people with high myopia and the better off.
- Despite COVID-19, the market resettled into a growth trend in 2020, showing annual growth of close to 10% up to 2023. We project continuing growth by about 5% annually.

Projected trend of population with myopia and high myopia worldwide



Ultrahigh refractive-index ophthalmic lens material market (MGC projection)



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